Test Report No <u>3541/16</u> Sassuolo, 04/04/16



CENTRO DI RICERCA E SPERIMENTAZIONE PER L'INDUSTRIA CERAMICA

Requested by:	GOZZI AUTOMAZIONI srl Via dell'Artigianato, 51 – 41043 FORMIGINE (MO)				
For the sample:	"WOODOO" – As described below				
On (date): 26/02/16		Date of receipt in laboratory (sample delivered by the client): 02/03/16			
Test date		From: 14/03/16	To:	17/03/16	

Breaking Load

The test was performed according to **ISO 10545-4**: the samples are supported on two cylindrical support rods positioned to provide an appropriated span. A load is applied at uniform rate using a third cylindrical rod positioned at the midpoint between the support rods until the failure is observed. Breaking load is the force necessary to cause the test specimen to break, as read from the pressure gauge.

OPERATIVE FEATURES

- Load applied to: the back surface of the samples

- Span of the support rods (mm): 380
- Number of specimens in each sample: 7

RESULTS

Sample	Average breaking load ABL (N)	Visual examination after the test
1) Back-reinforced (fiber glass) ceramic tiles 20 x 40 cm marked "Ceramic layer"	223	Complete separation into two pieces of ceramic layer
2) Multilayer (back-reinforced tile coupled with WPC laminate layer) samples 20 x 40 cm, marked "WOODOO"	464	Linear fracture line (without chipping) in ceramic tile only. No failure of multilayer module.
Δ % increase of ABL of sample 2 with respect to that of sample 1	+ 108 %	

Eng. Giordana Carani Technical approval



The results reported relate only to the samples tested. No responsibility is taken for the accuracy of the sampling unless it is done under our own supervision. The reproduction of this test report is only authorized in the form of a complete photographic facsimile. Our written approval is necessary for any partial reproduction. This test report consists of 1 pages, this cover included.

Via Martelli 26 40138 Bologna – Italy Tel. +39 051 534015 Fax +39 051 530085 Part. IVA 0094778-0375 centro.ceramico@centroceramico.it www.centroceramico.it Viale Valle d'Aosta 1 41049 Sassuolo (MO) – Italy Tel. +39 0536 802154 Fax +39 0536 800662